# Central File Room Cross Reference Sheet

Record Series: AIR
Primary Identification Number (Account / RN): RN 100219815
Secondary Identification Number (Permit): 183834
Document Name / Number: Eastman
Date of the Document: 813112
Complete Sections below as applicable:
☐ CROSS REFERENCE the Above Information to the Following Record:
Record Series:
Primary Identification Number (Account / RN):
Secondary Identification Number (Permit):
Comments:
MIXED: CONFIDENTIAL / Non-Confidential folders. Attach a copy of this sheet to all folders.
Comments:
☐ Maps ☐ Photos ☐ CD ☐ DVD ☐ Oversize Documents
Document Name / Number:
Date of the Document:
Location of the Media:
Maps, Photos, and Oversize Documents (information that cannot be folded to fit into an 8.5x11 folder)
are filed into their own folders within the Central File Room.
Compact Disks should be submitted following the procedures found in Chapter 5 of the Records
Management Manual.
Floppy disks are not accepted by the Central File Room. Information on this media should be printed or
converted to a Compact Disk format.
A copy of this cross reference sheet should be attached to all documents removed from a record.

Additional Comments:

RECEIVED

OCT 15 2012

CENTRAL FILE ROOM

Bryan W. Shaw, Ph.D., Chairman Carlos Rubinstein, Commissioner Toby Baker, Commissioner Zak Covar, Executive Director



### TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

Protecting Texas by Reducing and Preventing Pollution

August 3, 2012

MS STANCY A SIMPSON PE MANAGER ENVIRONMENTAL AFFAIRS EASTMAN CHEMICAL COMPANY PO BOX 7444 LONGVIEW TX 75607-7444

Permit by Rule Registration Number:

103834

Location/City/County: Project Description/Unit: 300 Kodak Blvd, Longview, Harrison County Replacement for column 56D-513 at EOG Plant 2

Regulated Entity Number:

RN100219815 CN601214406

Customer Reference Number: New or Existing Site:

Existing

Affected Permit (if applicable):

1329

Eastman Chemical Company has certified the emissions associated with the replacement for column 56D-513 at EOG Plant 2 under Title 30 Texas Administrative Code §§ 106.264. We understand that there will not be any change in the amount, character, or control of emissions for the new column; the column is part of a group which emits from a common vent. This unit uses EPN 037VS1. For rule information see:

www.tceq.texas.gov/permitting/air/nav/numerical\_index.html

No planned MSS emissions have been represented or reviewed for this registration and none will be authorized. The company is also reminded that these facilities may be subject to and must comply with other state and federal air quality requirements.

This certification is taken under the authority delegated by the Executive Director of the TCEQ. If you have questions, please contact Ms. Nancy Akintan at (713) 767-3773.

Sincerely.

**Certified Emissions:** 

VOC

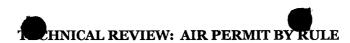
1.85 tpy

Anne M. Inman, P.E., Manager Rule Registrations Section

Air Permits Division

cc: Air Section Manager, Region 5 - Tyler

Project Number: 179328



Permit No.: 103834	Company Name:	Eastman Chemical Company	APD Reviewer: Ms. Nancy Akintan
<b>Project No.:</b> 179328	Unit Name:	Replacement for column 56D-513 at EOG Plant 2	PBR No(s).: 106.264

GENERAL INFORMATION			
Regulated Entity No.:	RN100219815	Project Type:	Permit by Rule Application
Customer Reference No.:	CN601214406	Date Received by TCEQ:	June 22, 2012
Account No.:	HH-0042-M	Date Received by Reviewer:	June 25, 2012
City/County:	Longview, Harrison County	Physical Location:	300 Kodak Blvd

CONTACT INFORMATION					
Responsible Official/ Primary Contact Name and Title:	Mr. Stancy A Simpson PE Manager Environmental Affairs	Phone No.: Fax No.:	(903) 237-6057 (903) 237-6318	Email:	SSIMPSON@EASTMAN. COM
Technical Contact/ Consultant Name and Title:	Mr. Jerry Thurman PE Principal Chemical Engineer	Phone No.: Fax No.:	(903) 237-6710 (903) 237-6318	Email:	JTHURMAN@EASTMAN .COM

GENERAL RULES CHECK	YES	NO	COMMENTS
Is confidential information included in the application?	X		Emission calculations and general plant layout
Are there affected NSR or Title V permits for the project?	Х		Permit Number 1329. Emissions should be incorporated into Permit Number 1329 at next amendment or renewal.
Is each PBR > 25/250 tpy?		X	
Are PBR sitewide emissions > 25/250 tpy?	1	ĪΑ	Site has gone through Public Notice.
Are there permit limits on using PBRs at the site?		X	There are no permits for this site.
Is PSD or Nonattainment netting required?		X	PSD review and Nonattainment netting are not required.
Do NSPS, NESHAP, or MACT standards apply to this registration?		X	NSPS will not be triggered for the replacement
Does NO <sub>x</sub> Cap and Trade apply to this registration?		X	NO <sub>x</sub> Cap and Trade is not applicable.
Is the facility in compliance with all other applicable rules and regulations?	Х		Company represents that the site is in compliance with all other applicable rules and regulations.

#### DESCRIBE OVERALL PROCESS AT THE SITE

Eastman Chemical Company, Texas Operations (Eastman) manufactures chemicals and plastics at its plant in Longview, Harrison County. This registration will authorize in kind replacement for column 56D-513 at EOG Plant 2. The EOG Plant 2 currently authorized under Permit 1329.

#### DESCRIBE PROJECT AND INVOLVED PROCESS

Ethylene and oxygen feedstocks are reacted to form ethylene oxide. The ethylene oxide is cooled and refined into product. Ethylene oxide is used as a feedstock in the Ethylene Glycol Plant No. 2 and in two Glycol Ether Plants.

Ethylene oxide is reacted with water to form ethylene glycol and other higher molecular weight glycol products. Residual water is removed and the glycol stream is refined into the glycol products. These products are sent to storage tanks before being loaded into railcars, truck and drums.

This project is an in kind replacement for column 56D-513. There will not be any change in the amount, character, or control of emissions for the new column. This column is part of a group which emits from a common vent. This unit uses EPN 037VS1.

This PBR is a replacement and the emissions are not being changed from what is already authorized. The current authorization for 037VS1 is 0.42 lbs/hr and 1.85 tons per year. Any MSS emissions will be covered under 106.263. NSPS will not be triggered for the replacement.

### TECHNICAL SUMMARY - DESCRIBE HOW THE PROJECT MEETS THE RULES

#### Compliance with 106.264:

- 1. The replacement facility functions in the same manner or in a similar manner as the facility to be replaced.
- 2. There will not be any change in the amount, character, or control of emissions for the new column
- 3. Emission rates for all pollutants are less than 25tpy each.
- 4. The physical location of the replacement facility be the same.
- 5. There be will not be an increase in capacity, production rate, or throughput as a result of the replacement
- 6. Emissions from the replacement facility consist of ethylene glycol, diethylene glycol, triethylene glycol, tetraethylene and glycol heavies.
- 7. Notification is provide to the agency using Form-PI7 CERT.
- 8. There will be no visible emissions exceeding 5.0 % opacity in any six-minute period.
- 9. TCEO Form PI-7CERT has been submitted to register the project.

COMMUNIC	ATION LOG		· · · · · · · · · · · · · · · · · · ·
Date	Time	Name/Company	Subject of Communication
·			



		10 / 1 / 2000 1 / 2000
Permit No.: 103834	Company Name: Eastman Chemical Company	APD Reviewer: Ms. Nancy Akintan
<b>Project No.:</b> 179328	Unit Name: Replacement for column 56D-513 at EOG Plan	t 2 PBR No(s).: 106.264

EPN / Emission	Specific VOC or	VOC				CC	co		PM <sub>10</sub>		PM 2.5		SO <sub>2</sub>		Other	
Source	Other Pollutants	lbs/hr	tpy	lbs/hr	tpy	lbs/hr	tpy	lbs/hr	tpy	lbs/hr	tpy	lbs/hr	tpy	lbs/hr	tpy	
037VS1/Vent		0.42	1.85													
TOTAL	EMISSIONS (TPY):		1.85													

SITE REVIEW / DISTANCE LIMIT	Yes	No	Description/Outcome	Date	Reviewed by
Site Review Required?		X			
PBR Distance Limits Met?	X		>3000 feet from the nearest property line and >3000 feet to the nearest off-plant receptor	08/03/2012	As represented by the company

	TECHNICAL REVIEWER	PEER REVIEWER	FINAL REVIEWER
SIGNATURE:	Nancy Akintan		See Hard Cons
PRINTED NAME:	Ms. Nancy Akintan		
DATE:	August 3, 2012		

BASIS OF PROJECT POINTS	POINTS
Base Points:	1.5
Project Complexity Description and Points:	
Technical Reviewer Project Points Assessment:	1.5
Final Reviewer Project Points Confirmation:	

08/03/2012	NSF	R IMS - PROJ	JECT RECOF	KD

PROJECT#: 179328

PERMIT#: 103834

STATUS: PENDING

**DISP CODE:** ISSUED DT:

RECEIVED: 06/22/2012 PROJTYPE: INITIAL

**AUTHTYPE: PBR** 

RENEWAL:

PROJECT ADMIN NAME: REPLACEMENT IN KIND OF COLUMN 56D-513

PROJECT TECH NAME: EOEG PLANT 2

**Assigned Team: RULE REG SECTION** 

STAFF ASSIGNED TO PROJECT

OYLER, TONI TEAM LEADER REVIEWR1 2 -

- REVIEW ENG -

AP INITIAL REVIEW **RULE REG SECTION** 

**CUSTOMER INFORMATION (OWNER/OPERATOR DATA)** 

ISSUED TO: EASTMAN CHEMICAL COMPANY **COMPANY NAME: Eastman Chemical Company CUSTOMER REFERENCE NUMBER: CN601214406** 

REGULATED ENTITY/SITE INFORMATION

REGULATED ENTITY NUMBER: RN100219815

ACCOUNT: HH0042M

PERMIT NAME: EASTMAN CHEMICAL COMPANY TEXAS OPERATIONS

REGULATED ENTITY LOCATION: 300 KODAK BLVD

**REGION 05 - TYLER** 

NEAR CITY: LONGVIEW

**COUNTY: HARRISON** 

**CONTACT DATA** 

CONTACT NAME: MS STANCY A SIMPSON PE

CONTACT ROLE: RESPONSIBLE OFFICIAL

JOB TITLE: MANAGER ENVIRONMENTAL AFFAIRS

ORGANIZATION: EASTMAN CHEMICAL COMPANY

MAILING ADDRESS: PO BOX 7444, LONGVIEW, TX, 75607-7444

PHONE: (903) 237-6057 Ext: 0 FAX: (903) 237-6318 Ext: 0

EMAIL:SSIMPSON@EASTMAN.COM

CONTACT NAME: MR JERRY THURMAN PE

CONTACT ROLE: TECHNICAL CONTACT

JOB TITLE: PRINCIPAL CHEMICAL ENGINEER

ORGANIZATION: EASTMAN CHEMICAL COMPANY

MAILING ADDRESS: PO BOX 7444, LONGVIEW, TX, 75607-7444

PHONE: (903) 237-6710 Ext: 0 FAX: (903) 237-6318 Ext: 0

EMAIL:JTHURMAN@EASTMAN.COM

**Fee Receipt Number** Reference

Amount

Fee Receipt Date

Fee Payment Type

154464

450.00

ePAY

**TRACKING ELEMENTS:** 

**TE Name** 

**Start Date** 

06/22/2012

APIRT RECEIVED PROJECT (DATE)

APIRT TRANSFERRED PROJECT TO TECHNICAL STAFF (DATE)

06/25/2012

**CENTRAL REGISTRY UPDATED** 

06/25/2012 06/25/2012

**DEFICIENCY CYCLE** 

**ENGINEER INITIAL REVIEW COMPLETED (DATE)** 

PEER / MANAGER REVIEW PERIOD

PROJECT RECEIVED BY ENGINEER (DATE)

**PROJECT RULES:** 

**Unit Desc** 

**Rule Desc** 

**Request Type** 

On Application

**Approve** 

REPLACEMENT OF FACILITIES

106.264 -

ADD

Υ

**APPROVE** 

**Complete Date** 

**PERMIT RULES:** 

**Unit Desc** 

Rule Desc

**Start Date** 

**End Date** 

**PROJECT ATTRIBUTES:** 

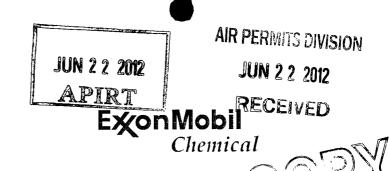
**Attributes** 

Value

PROJECT POINT

#### **ExxonMobil Chemical Company**

5000 Bayway Drive P.O. Box 4004 Baytown, Texas 77522-4004



TCEQ Revenue Section

### **CERTIFIED MAIL**

June 13, 2012

Air Permits Initial Review Team Texas Commission on Environmental Quality (TCEQ) P.O. Box 13087 MC-161 Austin, Texas 78711-3087

Subject: Permit 51963

Standard Permit Renewal Account No.: HG-0229-F RN102574803; CN600123939

Dear Sir or Madam:

Please find in Attachment 1 the calculation basis for emissions for our 2/16/12 submittal for renewal of Standard Permit 51963. This memo addresses a request from TCEQ for further information for our 2/16/12 submittal (copy of original submittal in Attachment 2).

If you have any questions regarding the information provided, please contact me at (281) 834-2515.

Sincerely,

Roger S. Day

Environmental Field Advisor

Cc: TCEQ, Region 12

Harris County Public Health and Environmental Services, Pollution Control Division

TCEQ, Revenue Section

# Attachment 1

# **Standard Permit 51963 Renewal Emissions Basis Calculations**



#### Thermal Oxidizer F-202 Emissions Calculations Summary

Basis for Calculations:	35. 多种种种类型	Unit	]
Maximum VOC gas flowrate from Bld-X pilot unit:	0.02	lb/hr	
Maximum VOC gas flowrate from NGEC pilot unit:	187	lb/hr	
Maximum natural gas flowrate:	2.5	MBtu/hr	where M = million
Oxidizer flue gas (max):	8,077	scfm	
Annual operating schedule (max):	8760	hrs/yr	

Emission Data	Factor	Unit	Source
VOC Destruction Efficiency:	99.9	%	Vendor Data
NOx emissions:	12.4	PPMV	Vendor Data
CO emissions:	18	PPMV	Vendor Data
SO2 emissions:	0.6	lb/Mscf	AP-42, Section 1.4
Combustion PM emissions:	7.6	lb/Mscf	AP-42, Section 1.4

### VOC ThOx Emissions from Bld-X & NGEC pilot units

VOC !b/hr = (0.02 lb VOC/hr + 187 lb VOC/hr) x (1-0.999) = 0.187 lb/hr

VOC ton/yr = 0.187 x 8760 hrs/yr x 1 ton/2000 lbs = 0.819 ton/yr

NOx Emissions from Natural Gas Combustion (maximum)

NOx lb/hr = 12.4 scf NOx x 1 lb-mol x 46 lb NOx 8,077 scf 60 min = 1,000,000 scf flue gas 385 scf NOx 1 lb-mole min hr

NOx annual = 3.145 tonlyr

**CO Emissions from Natural Gas Combustion** 

CO lb/hr = 18 scf CO x 1 lb-mol x 28 lb CO 8.077 scf 60 min = 1,000,000 scf flue gas 385 scf CO 1 lb-mole min hr

CO tons/yr = **2.78** ton/yr

**SO2 Emissions from Natural Gas Combustion** 

SO2 lb/hr = 2.5 MBtu/hr x 0.6 lb/Mscf x 1 scf/ 1000 Btu = 0.002 lb/hr

SO2 tons/yr = 2.5 MBtu/hr x 0.6 lb/Mscf x 1 scf/ 1000 Btu x 8760 hrs/yr x 1 ton/2000 lb = 0.007 ton/yr

PM Emissions from Natural Gas Combustion

PM lb/hr = 2.5 MBtu/hr x 7.6 lb/Mscf x 1 scf/ 1000 Btu = 0.0190 lb/hr

PM tons/yr = 2.5 MBtu/hr x 7.6 lb/Mscf x 1 scf/ 1000 Btu x 8147 hrs/yr x 1 ton/2000 lb = 0.077 ton/yr

# **Attachment 2**

# February 16, 2012 Renewal Submittal Permit 51963

#### **ExxonMobil Chemical Company**

5000 Bayway Drive P.O. Box 4004 Baytown, Texas 77522-4004



#### CERTIFIED MAIL

February 16, 2012

Air Permits Initial Review Team Texas Commission on Environmental Quality (TCEQ) P.O. Box 13087 MC-161 Austin, Texas 78711-3087

Subject: Permit 51963

Standard Permit Renewal Account No.: HG-0229-F RN102574803; CN600123939

Dear Sir or Madam:

Please find attached a Form PI-1S for renewal of Permit 51963. No changes to the authorization are requested.

The required fee has been paid to the Revenue Section using the on-line TCEQ E-Pay Tool.

If you have any questions regarding the information provided, please contact me at (281) 834-5859.

Sincerely,

Lary Millia Gary D. Robbins

**Environmental Specialist** 

Cc: TCEQ, Region 12

Harris County Public Health and Environmental Services, Pollution Control Division

TCEQ, Revenue Section

Attachment 1 Form PI-1S Permit 51963

# Attachment 2 Standard Permit Registration Renewal Notification

Bryan W. Shaw, Ph.D., Chairman Buddy Garcia, Commissioner Carlos Rubinstein, Commissioner Mark R. Vickery, P.G., Executive Director



## TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

Protecting Texas by Reducing and Preventing Pollution

August 3, 2011

MR GARY ROBBINS
AIR PERMITTING ADVISOR
EXXON MOBIL CORPORATION
PO BOX 4004
BAYTOWN TX 77522-4004

pera Bliol"

Re: Standard Permit Registration Renewal Notification

Dear Mr. Robbins:

Section 382.055 of the Texas Clean Air Act, Texas Health and Safety Code, Chapter 382, and Title 30 Texas Administrative Code (30 TAC) § 116.604, require all standard permit registrations issued by the Texas Commission on Environmental Quality to be reviewed for renewal every 10 years. This letter is to notify you that the referenced registration is scheduled for review. Please apply for review of your registration renewal no later than February 17, 2012 using the application form available on the Web address below. Failure to submit your application by this date will result in automatic expiration of this permit.

Company Name - Exxon Mobil Corporation Customer Reference No. - CN600123939 Regulated Entity No. - RN102574803 Permit No. - 51963 Permit Expiration Date - August 15, 2012 Account Number(s) - HG0229F

If Standard Permit Registration Number 51963 has been consolidated into another New Source Review Permit, please send a letter to the TCEQ identifying that permit number and when the consolidation occurred. This information can be faxed to the Air Permits Initial Review Team at 512-239-4500.

Please furnish all information as indicated in the forms and instructions. You may download copies of the required forms referenced below at

www.tceq.texas.gov/comm exec/forms pubs/search forms.html.

Registration for Air Standard Permit Form PI-1S (Form No. 10370) TCEQ Core Data (Form No. 10400)

Mr. Gary Robbins Page 2 August 3, 2011

Re: Standard Permit Registration Renewal Notification

A fee based on the schedule indicated in 30 TAC § 116.614 must be submitted with this application. Upon receipt of your application, a determination will be made based on the number and type of emission points, emission rate and type of air contaminant, as to the need for you to furnish atmospheric dispersion modeling to determine the impact of emissions on the surrounding area.

Any application submitted by a person/entity who is delinquent on a fee and/or penalty will not be declared administratively complete until the fees/penalties are paid and/or current. Similarly, final action will be withheld by the agency on an application if it is discovered after the application is considered administratively complete that the owner/entity who submitted the application is delinquent on fees and/or penalties until such time as the fees/penalties are paid and/or current. You may visit the agency Web site for additional information at www.tceq.texas.gov/agency/delin/index.html.

If we may be of any assistance to you in this matter, you may contact the staff of the Air Permits Initial Review Team or you may contact me at (512) 239-1250.

Sincerely,

Lisa Mason, Team Leader

Air Permits Initial Review Team

Air Permits Division

LM/ct

cc: TCEQ Regional Air Quality Manager, Region 12

TCEQ Air Permits Initial Review Team (MC-161)

TCEQ File Room (MC-198)

Bryan W. Shaw, Ph.D., Chairman Buddy Garcia, Commissioner Carlos Rubinstein, Commissioner Mark R. Vickery, P.G., Executive Director



## TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

Protecting Texas by Reducing and Preventing Pollution

March 23, 2012

MR GARY D ROBBINS ENVIRONMENTAL SPECIALIST EXXON MOBIL CORPORATION 5000 BAYWAY DR BAYTOWN TX 77520-2123

Re: Standard Permit Registration Deficiency

Standard Permit Registration Number: 51963 ExxonMobil Chemical Baytown Chemical Plant

Baytown, Harris County

Regulated Entity Number: RN102574803 Customer Reference Number: CN600123939

Account Number: HG-0229-F

Dear Mr. Robbins:

Pareived 3-30/12

This is in response to your request to renew the Pollution Control Standard Permit Number 51963 at the ExxonMobil Chemical Baytown Chemical Plant in Baytown, Harris County.

After evaluation of the information submitted in support of your claim, we are unable to verify that all conditions of the standard permit have been met. Therefore, we cannot confirm your claim at this time. Your renewal application did not include updated emissions.

An applicant applying for a permit renewal is required to submit information in support of the application which demonstrates that the requirements of Title 30 Texas Administrative Code § 116.604 are met. In addition, the application must include information demonstrating that the facility is or has been in compliance with the provisions of the Texas Clean Air Act (TCAA) Chapter 382, as codified in the Texas Health and Safety Code, and with the terms of the existing permit.

If the TCEQ determines that an applicant has not demonstrated that all requirements for renewal have been met, additional actions by the TCEQ are required and will be forthcoming. First, the TCEQ will provide you notice that the facility does not meet the requirements for renewal; second, the TCEQ will send out a report on the basis for our determination; and third, the TCEQ will establish a schedule for you to follow in meeting the renewal requirements.

In the event that a company does not satisfy the requirements specified in the report by the deadline set out in the schedule, the company will be required to show cause in a contested case hearing why the permit should not expire immediately. Such a "show cause" hearing is required

Page 2

March 23, 2012

Re: Standard Permit Registration Number 51963

by 30 TAC § 116.314(c) and TCAA § 382.055(g). Failure of a company to show cause will result in the immediate expiration of the existing permit. If the Company fails, within 90 days of the date of this notification, to submit the requested information demonstrating compliance with the requirements of 30 TAC § 116.311, we will take the additional actions discussed above which may lead to a "show cause" hearing.

After receipt of the additional information, we will continue the review of your application. If the information furnished in response to this notice substantially complies with the request, but results in the need for further clarification or additional information, we will communicate that need as soon as possible. To expedite the process, any re-submittal should be sent directly to Ms. Nancy Akintan, MC 163, Texas Commission on Environmental Quality, P.O. Box 13087, Austin, Texas 78711-3087.

Your cooperation in this matter is appreciated. If you have any questions, please contact Ms. Nancy Akintan at (713) 767-3773 or write to the Texas Commission on Environmental Quality, Office of Air, Air Permits Division, MC-163, P.O. Box 13087, Austin, Texas 78711-3087.

This action is taken under authority delegated by the Executive Director of the Texas Commission on Environmental Quality.

Sincerely.

Anne M. Inman, P.E., Manager

Rule Registrations Section

Air Permits Division

Texas Commission on Environmental Quality

AI/naa

cc: Director, Environmental Public Health Division, Harris County Public Health and Environmental Services, Pasadena
Air Section Manager, Region 12 - Houston

Project Number: 174679

# Attachment 3 TCEQ E-Pay

RECEIVED

JUN 2 1 2012

TCEQ Revenue Section

 $BTCP\SED\Envrnmtl\Air\NSR\ Permitting\BCIT\ PBRs\MTO\ Methanol\ to\ Olefins\ aka\ Duke\2012\2012-02-16\ Permit\ 51963\ MTO\ TO\ Renewal.doc$ 

RECEIVED
JUN 2 1 2012
TCEQ Revenue Section



# Texas Commission on Environmental Quality Form PI-1S Registrations for Air Standard Permit (Page 1)

I.	Registrant Infor	mation	4, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2,	a company and the second					<u> </u>		
A.	Is a TCEQ Core Da Core Data Form rec	ta Form (TCE quired for Star	Q Form Madard Perr	No. 10400) a nits 6004, 60	ttache 006, 60	d? 007, 6	008, and	1 6013.		YES [	₫ NO
Custo	mer Reference Num	iber (CN): CN	V6001239	39					<del></del>		
Regul	ated Entity Number	(RN): RN10	2574803							, , , , , , , , , , , , , , , , ,	
В.	Company or Other	Legal Custom	er Name	(must be san	ne as (	Core D	ata "Cu	stomer"):			
Exxor	Mobil Corporation										
Comp	any Official Contac	t Name: Gary	D Robbin	S							· · · · · · · · · · · · · · · · · · ·
Title:	Environmental Spe	ecialist									
Maili	ng Address: 5000 Ba	ayway Dr					···	·			
City:	City: Baytown State: TX							ZIP Code:	77520		
Phone	No.: 281.834.5859	}	Fax No.:	281.834.57	88		E-mail	Address: ga	ary.d.robb	ins@exxor	mobil.com
C.	Technical Contact	Name: Gary D	Robbins								
Title:	Environmental Spec	ialist							.,		
Maili	ng Address: 5000 B	ayway Dr									
City:	Baytown		State: 7	TX.		ZIP Code: 77520					
Phone	No.: 281.834.5859		Fax No.:	281.834.57	88	E-mail Address: gary.d.robbins@exxonmobil.com					
D.	Facility Location I	nformation (S	treet Add	ress): 5000 E	Baywa	y Dr					
If no	street address, provi						•				
			***								
City:	Baytown		County	: TX				ZIP Code	: 77520		·
Latin	ide (nearest second)	):			Long	itude	(nearest	second):			
п.	Facility and Site	<del></del>	1								
<b>A</b> .	Name and Type of	<u> </u>		nology and En	gineer	ing Ce	nter		N Perm	anent 🗌	Portable
В.	Type of Action:	☐ Initial Ap						Registration	n		
		Registration				☐ Ex	piration	Date: Aug	ust 15, 20	12	
C.	List the Standard I	Permit Claime	d: 6001								
ļ	ription: Pollution Cor										
D.	Concrete Batch Pl		Permit: (C	heck one)							
	entral Mix Rea				nced (	Contro	ols for C	oncrete Ba	tch Plants	3	
<u> </u>											

TCEQ-10370 (Revised 08/11) Form PI-1S This form is for use by facilities subject to air quality permit requirements and may be revised periodically. (APDG 5235v12)

Page		f
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### Texas Commission on Environmental Quality Registrations for Air Standard Permit PI-1S (Page 2)

П.	Facility and Site Information (co	entinued)		<u> </u>	200 A 20		
E.	Proposed Start of Construction:		Length of Time at th	ne Site:			
F.	Is there a previous Standard Exem registration? (Attach details regar	ption or Permit by R ding changes)	tule for the facilities	in this	☐ YES 🔀 NO		
If"Y	ES," list Permit No.:			-			
G.	Are there any other facilities at thi	s site which are auth	orized by an air Stan	dard Permit?	ĭ YES ☐ NO		
If"Y	ES," list Permit No.: Available on re-						
H.	Are there any other air preconstruc	⊠ YES □ NO					
If "Y	If "YES," list Permit No.: Available on request						
Are t	Are there any other air preconstruction permits at this site that would be directly associated with YES 🖾 NO this project?						
If "Y	ES," list Permit No.:						
I.	TCEQ Account Identification Nu	mber (if known): HG	60229F				
J.	Is this facility located at a site who operating permit pursuant to 30 T.	AC Chapter 122?			To Be Determined		
K.	Identify the requirements of 30 TA	AC Chapter 122 that	will be triggered if t	his Form PI-1S ap	plication is approved		
	application for an FOP	FOP Significan	t Revision	FOP Minor			
	perational Flexibility/Off-Permit N	lotification	Streamlined Re	vision for GOP			
ļ——	o Be Determined		⊠ None				
 L.	Identify the type(s) issued and/or	FOP application(s)	submitted/pending fo	or the site. (check of	all that apply)		
			n Application: Subm				
	OP Application Review Application	n: Submitted or Und	ler APD Review		ĭ N/A		
Ш.							
Α.	VIVES □NO						
₩	ck/Money Order/Transaction Numb		EA000117	024			
11	pany name on Check: TCEQ E-Pay			<u> </u>			
<b>!</b>	Amount: \$900						



### Texas Commission on Environmental Quality Registrations for Air Standard Permit

PI-1S (Page 3)

IV.	Public Notice (If Applicable)						
Α.	Is the plant located at a site contig	uous or adjacent to the	ne public works proj	ect?	☐ YES ☐ NO		
B.	Name of Public Place:						
Physi	cal Address:						
City:			County:				
C.	Small Business Classification:						
D.	Concrete batch plants with enhanced controls, permanent rock crushers, and animal carcass incinerators shall place a copy of the technically complete application at the appropriate TCEQ regional office only.						
E.	Please furnish the names of the sta	te legislators who re	present the area whe	ere the facility site is	s located:		
State	Senator: John Whitmire, District 15						
State	Representative: Wayne Smith, Distri	ct 128					
F.	For Concrete Batch Plants, name	of the County Judge	for this facility site:				
Coun	ty Judge:						
Maili	ng Address:						
City:		State:		ZIP Code:			
G.	For Concrete Batch Plants, is the jurisdiction of a municipality?	acility located in a n	nunicipality and/or e	xtraterritorial	☐ YES ☐ NO		
If"Y	ES," list the name(s) of the Presidin	ng Officer(s) for the	municipality and/or	extraterritorial juris	diction:		
Title:							
Maili	ng Address:						
City:		State:		ZIP Code:			
v.	V. Technical Information Including State and Federal Regulatory Requirements  Registrants must be in compliance with all applicable state and federal regulations and standards to claim a  Standard Permit.						
A.	Is confidential information submit	tted and properly ma	rked with this regist	ration?	☐ YES ☒ NO		
B.					☐ YES 🔀 NO		
C.	Is a plot plan attached? ☐ YES ☒ N						
D.	Are emissions data and calculation	ns for this claim atta	ched?		☐ YES 🗷 NO		
E.	Is information attached showing h (30 TAC § 116.610 and 116.615)	now the general requiare met?	irements and applica	bility	☐ YES 🗷 NO		
F.	Is information attached showing how the specific requirements are met? ☐ YES ☒ NO						

TCEQ-10370 (Revised 08/L1) Form PI-18
This form is for use by facilities subject to air quality permit requirements and may be revised periodically. (APDG 5235v12)

of



### Texas Commission on Environmental Quality Form PI-1S General Application for Air Permit Renewals (Page 4)

VL.	Signature Requirements
the lappl Air Qua and know	signature below indicates that I have knowledge of the facts herein set forth and that the same are true and correct to best of my knowledge and belief. I further state that to the best of my knowledge and belief, the project for which lication is made will not in any way violate any provision of the Texas Water Code (TWC), Chapter 7, Texas Clean Act (TCAA), as amended, or any of the air quality rules and regulations of the Texas Commission on Environmental dity or any local governmental ordinance or resolution enacted pursuant to the TCAA. I further state that I have read understand TWC §§ 7.177 7.183, which defines <i>Criminal Offenses</i> for certain violations, including intentionally or wingly making or causing to be made false material statements or representations in this application, and C §§ 7.187, pertaining to <i>Criminal Penalties</i> .
Nan	ne: Gary Don Robbins
	Print Full Name
Sign	nature: Muy IMOULIA Original Signature Required
Date	02/16/2012 e:



# Texas Commission on Environmental Quality Form PI-1S General Application for Air Permit Renewals (Page 5)

VII. Copies of the Registratio		e andre grande de la majorita de la compania de la					
Copies must be sent as listed below. Processing delays will occur if copies are not sent as noted.							
Air Permits Initial Review Team (APIRT)	Regular, Certified, Priority Mail Mail Code 161, P.O. Box 13087, Austin, Texas 78711-3087 OR Hand Delivery, Overnight Mail Mail Code 161, 12100 Park 35 Circle, Building C, Third Floor, Room 300 W, Austin, Texas 78753 Note: The official application cannot be faxed to the TCEQ	Original Money Order or Check, a Copy of Form PI-1S and Core Data Form; all attachments					
Revenue Section TCEQ	Regular, Certified, Priority Mail Mail Code 214, P.O. Box 13088, Austin, Texas 78711-3088 OR Hand Delivery, Overnight Mail Mail Code 214, 12100 Park 35 Circle, Building A, Third Floor, Austin, Texas 78753	Original Money Order or Check, a Copy of Form PI-1S, Core Date Form					
Appropriate TCEQ Regional Office	To find your regional office address go to www.tceq.texas.gov.us/ or call (512) 239-1250	Copy of Form PI-1S, Core Data Form, and all attachments					
Appropriate Local Air Pollution Control Program(s)	To find your local air pollution control programs go to www.tceq.texas.gov/nav/permits/air_permits.html or call (512) 239-1250	Copy of Form PI-1S, Core Data Form, and all attachments					

### TCEQ ePay Voucher Receipt

Transaction Information-

Voucher Number:

150187

Trace Number:

582EA000117024 02/15/2012 04:19 PM

Date: Payment Method:

CC - Authorization 0000081892

Amount:

\$900.00

Fee Type:

AIR PERMIT - RENEWAL

ePay Actor:

Mary A Larsen

-Payment Contact Information

Name:

Gary D Robbins

Company:

**Exxonmobil Chemical Company** 

Address:

5000 Bayway Drive Cab W-117, Baytown, TX 77520

Phone:

281-834-5859

-Site Information-

Site Name:

EXXONMOBIL CHEMICAL COMPANY

Site Address:

5000 BAYWAY DRIVE, BAYTOWN, TX 77522 4004

BAYTOWN TECHNOLOGY AND ENGINEERING CENTER Site Location: 5000 BAYWAY DRIVE BAYTOWN TEXAS

-Customer Information-

Customer Name:

**EXXON MOBIL CORPORATION** 

Customer Address:

PO BOX 4004, BAYTOWN, TX 77522 4004

Other Information-

Program Area ID:

6001

Comments:

Pollution Control Project Permit 51963.

06/25/2012	NSR IMS - PROJECT	RECORD	
PROJECT#: 179328 RECEIVED: 06/22/2012	PERMIT#: 103834 PROJTYPE: INITIAL	STATUS: PENDING AUTHTYPE: PBR	DISP CODE:
RENEWAL:	DEDI AGENERIT IN KIND	05 001 1991 500 540	
PROJECT ADMIN NAME: PROJECT TECH NAME: 6		OF COLUMN 56D-513	
			1279
Assigned Team: RULE R	EG SECTION		3000
			7 77
STAFF ASSIGNED TO PR			
OYLER, TONI TEAM LEADER, RR	- REVIEWR1_ - REVIEW EN		
TEAGN LEADER, KK	- KEALEAA EM	G- ROLE REG SECTION	
CUSTOMER INFORMATION ISSUED TO: EASTMAN COMPANY NAME: Eastman CUSTOMER REFERENCE	HEMICAL COMPANY an Chemical Company	·	
REGULATED ENTITY/SIT REGULATED ENTITY NUI PERMIT NAME: EASTMAI	MBER: RN100219815		CCOUNT: HH0042M
REGULATED ENTITY LO	CATION: 300 KODAK BLVI	D	
REGION 05 - TYLER	NEAR CITY: LO	ONGVIEW COUNTY:	HARRISON
CONTACT DATA			
CONTACT NAME: MS STA	ANCY A SIMPSON PE	CONTACT ROLE: RESPON	NSIBLE OFFICIAL
JOB TITLE: MANAGER EN	NVIRONMENTAL AFFAIRS	ORGANIZATION: EASTMA	N CHEMICAL COMPANY
MAILING ADDRESS: PO E	BOX 7444 , LONGVIEW, T	X, 75607-7444	
PHONE: (903) 237-6057 E	· · · · · · · · · · · · · · · · · · ·		
FAX: (903) 237-6318 Ext: (	)		
EMAIL:SSIMPSON@EAST	FMAN.COM		
CONTACT NAME: MR JEF	 RRY THURMAN PE	CONTACT ROLE: TECHNICAL	 CONTACT
JOB TITLE: PRINCIPAL C	HEMICAL ENGINEER	ORGANIZATION: EASTMAN CH	
MAILING ADDRESS: PO E			
PHONE: (903) 237-6710 E	· ·	-, <del>-</del> -,	
FAX: (903) 237-6318 Ext: (			
EMAIL:JTHURMAN@EAS	TMAN.COM		
Reference Fee Rece	ipt Number Amount	Fee Receipt Date Fee Payr	nent Type

TRACKING ELEMENTS:

154464

**Start Date Complete Date** 

APIRT RECEIVED PROJECT (DATE) 06/22/2012

APIRT TRANSFERRED PROJECT TO TECHNICAL STAFF (DATE) 06/25/2012 06/25/2012

450.00

CENTRAL REGISTRY UPDATED 06/25/2012

**DEFICIENCY CYCLE** 

**ENGINEER INITIAL REVIEW COMPLETED (DATE)** 

PEER / MANAGER REVIEW PERIOD

PROJECT RECEIVED BY ENGINEER (DATE)

X=443635 Trv=443632 8/6

http://prs.tceq.texas.gov/ida/index.cfm?fuseaction=nsrproject.project\_report&pr...

ePAY

PROJECT RULES:

**Unit Desc** 

Rule Desc

Request Type

On Application

Approve

REPLACEMENT OF FACILITIES 106.264 -

ADD

**APPROVE** 

PERMIT RULES:

**Unit Desc** 

**End Date** Rule Desc Start Date

PROJECT ATTRIBUTES:

Attributes

PROJECT POINT



A. Company or Other Legal Custome: Company Official Contact Name:		Company				
Company Official Contact Name:						
company official contact Hame.	Stancy A. Simpson, P.E.				•	
Title: Manager, Environ`mental A	ffairs					
Mailing Address: P.O. Box 7444						
City: Longview	State: Texas		ZIP Code:	75607-74	44	
Phone: 903-237-6057	Fax: 903-237-6318		E-mail: S	Simpson@	Eastm	an.com
B. Technical Contact Name: Jerry T	hurman, P.E.	·· <del></del>				
Title: Principal Chemical Engine	eer					
Company: Eastman Chemical Com	pany					
Mailing Address: P.O. Box 7444						
City: Longview State: Texas ZIP Code: 75607-7444						
Phone: 903-237-6710	Fax: 903-237-6318		E-mail: J	[hurman(	@Eastn	ıan.com
C. Facility Location Information - Stre	eet Address: 300 Kodak Blvd			·		
If "NO," street address, provide writte	n driving directions to the sit	e: (attach desc	cription if a	dditional :	space is	needed)
I-20 to Eastman Road exit, turn south on H	wy 149, turn left on Garland Ro	ad, and Left on	Estes Blvd	to Eastman	Plant en	trance
City: Longview	County: Harrison		ZIP Code:	75602-744	14	
D. Is the Core Data Form (TCEQ Form	m 10400) attached?				YES	X NO
If "No," provide customer reference nu	mber and regulated entity nur	nber below:				
Customer Reference Number (CN): Cl	N-60124406			. <u> </u>		
Regulated Entity Number (RN): RN-10	00219815					
II. FACILITY AND SITE INFOR	MATION	14. Î	TO THE STATES			
A. Name and Type of Facility: <b>EOEG</b>	Plant 2 (Permit #1329)			X Perman	ent 🔲 ]	Portable
B. PBR claimed under 30 TAC 106 (	List all):					- · · · · · · · · · · · · · · · · · · ·
106.264	106.					
106.	106.					
106.	106.					
Are you claiming a historical standard	d exemption or PBR?				Y	ES X NO
If "YES," enter effective date(s) and ru	le number(s) in the spaces pr	ovided below.				
			JUN 2	2 2012		
CEQ 20182 (Revised 02/12) Form PI-7 CERT This form for use by facilities subject to air quality	permits requirements and		API			1038



П.	FACILITY	AND SITE	INFO	RMATIO	N (continued	<b>)</b>				
C.	Is there a prev	vious Standa	rd Exe	mption or F	BR for the f	acility in this r	egistra	tion?		YES X NO
	If "YES," ent	er registrati	on num	ber(s), rule	number(s)	and effective de	ates in	the spaces	s provided	d below.
								· ·		
D.	Are there any PBR?	other facilit	ies at th	nis site whi	ch are author	rized by an Air	Standa	ard Exemp	otion or	X YES 🗌 NO
	If "YES," ent	er registrati	on num	ber(s), rule	number(s)	and effective do	ates in	the spaces	provided	l below.
Mι	ıltiple						-			
	-									
E.	Are there any	other air pro	constru	action perm	nits at this sit	e?				X YES NO
	If "YES," ent	er permit nu	mber(s,	) in the spa	ces provided	l below.				
Mu	ıltiple									
	Are there any this project?	other air pro	econstru	action perm	nits at this sit	e that would be	e direc	tly associa	ted with	X YES 🗌 NO
•	If "YES," ent	er permit nu	mber(s,	) in the spa	ces providea	l below.				
132	29									
F.	Is this facility Operating Per							X YES [	NO 🗌	To be determined
	If the site curr	ently has an	existin	g federal o	perating peri	nit, enter the p	ermit n	number.		01974
	Check the req	uirements of	f 30 TA	C Chapter	122 that wil	l be triggered i	f this c	ertification	n is accep	ted.
	Initial Applica	tion for an F	ЮР	Sign	ificant Revis	sion for an SOI	P	Mino	or Revisio	on for an SOP
	Operational Fl	lexibility/off	Permit	Notification	n for an SO	P		☐ Revi	sion for C	OP
ΧΊ	Γο be Determin	ied		Non	e					
	Identify the ty	pe(s) issued	and/or	FOP applie	cation(s) sub	mitted/pending	g for th	e site. (Ci	heck all th	hat apply)
	SOP	GOP		☐ GOP a	pplication/re	evision applicat	tion: S	Submitted	or under A	APD review.
ΧŅ	√A	SOP app	olicatio	n/revision a	application:	submitted or u	nder A	PD review	v.	
G.	TCEQ Accou	nt Identificat	tion Nu	mber (if kn	own):	HH-004	42-M			



Ш	FEE INFORMATION					
	See Section VI. for address to send fee or go to www6.tceq.texas.gov/epayto pay online.					
A.	Is this certification to solely establish a federally enforced new facilities?	YES X NO				
	If "YES," than no fee is required.					
	If "NO," then go to Section III.B.					
B.	If "YES," to any of the following three questions, a \$100 fee is required. Otherwise, a \$450 fee is required.					
	Does this business have less than 100 employees?			YES X NO		
	Does this business have less than 6 million dollars in annual gross receipts?		YES X NO			
	s this registration submitted by a governmental entity with a population of less than 10,000?		YES X NO			
C.	Enter the check, money order, or transaction number.		58EA000120975			
	Enter the individual or company name printed on the che	ck.				
	Fee amount (spell out): Voucher #0154464			\$ 450		
	Was fee Paid online?			X YES 🗌 NO		
IV. SELECTED FACILITY REVIEWS ONLY—TECHNICAL INFORMATION						
Note: If claiming one of the following PBRs, complete this section, then skip to Section VI., "Submitting your registration" below:						
Animal Feeding Operations 30 TAC 106.161, Livestock Auction Facilities 30 TAC 106.162, Saw Mills 30 TAC 106.223, Grain Handling, Storage and Drying 30 TAC 106.283, Auto Body Refinishing Facilities 30 TAC 106.436, and Air Curtain Incinerator 30 TAC 106.496						
A.	A. Is the applicable PBR checklist attached which shows the facility meets all general and specific requirements of the PBR(s) being claimed?			☐ YES ☐ NO		
B.	Distance from this facility's emission release point to the nearest property line:			feet		
	Distance from this facility's emission release point to the nearest off-property structure:			feet		
V. TECHNICAL INFORMATION - The following information must be submitted with this Form PI-7CERT.  Place a check next to the appropriate box to verify you have included it in the submittal.						
X Process Flow Diagram X Site Process and Project description						
X Emissions data and calculations X Table 1(a) (Form 10153) Emission Point Summary			nt Summary			



V. TECHNICAL INFORMATION - The following information must be submitted with this Form PI-7CERT.  Place a check next to the appropriate box to verify you have included it in the submittal. (continued)							
X Information on meeting the specific PBR requirements (PBR checklists maybe used and are optional.)	:	Information on meeting the general PB 30 TAC 106.4. (PBR checklists maybe are optional.)		nts			
Note: Please be reminded that if the facilities listed in this reprogram under 30 TAC Chapter 101, Subchapter H, Divisional allowances equivalent to the actual $NO_{\infty}$ emissions from the	ion 3,	the owner/operator of these facilities					
Distance from this facility's emission release point to the nea	arest j	property line:	3000	feet			
Distance from this facility's emission release point to the nearest off-property structure:				feet			
Note: In limited cases, a map or drawing of the site and surrounding land use may be requested during the technical review or at the request of the TCEQ Regional Office or local air pollution control program during an investigation.							
VI. SIGNATURE FOR CERTIFICATION AND RE	EGIST	TRATION					
The signature below indicates that the Responsible Official has knowledge of the facts herein set forth and that the same are true, accurate, and complete to the best of my knowledge and belief. By this signature, the maximum emission rates listed on this certification reflect the maximum anticipated emissions due to the operation of this facility and all representations in this certification of emissions are conditions upon which the facilities and sources will operate. It is understood that it is unlawful to vary from these representations unless the certification is first revised. The signature certifies that to the best of the Responsible Official's knowledge and belief, the project will satisfy the conditions and limitations of the indicated exemption or permit by rule and the facility will operated in compliance with all regulations of the Texas Commission on Environmental Quality and with Federal U.S. Environmental Protection Agency regulations governing air pollution. The signature below certifies that, based on information and belief formed after reasonable inquiry, the statements and information above and contained in the attached document(s) are true, accurate, and complete. If you questions on how to fill out this form or about air quality permits. Please call (512) 239-1250. Individuals are entitled to request and review their personal information that the agency gathers on its forms. They may also have any errors in their information corrected. To review such information, call (512) 239-3282.							
SIGNATURE: Janey Sumpson (ONIGINAL SIGNATURE)	DEC	HIRED)	6/20/	<u>12</u> _			
(URIGINAL SIGNAI UKE	KŁŲ	UIKE <i>D)</i>	DATI	E			

# **ATTACHMENT 2**

# **Documentation of Electronic FEE Payment**

### Wayne, Regina C

From:

steers@tceq.texas.gov

Sent:

Thursday, May 03, 2012 2:10 PM

To:

Wayne, Regina C

Subject:

[I] TCEQ ePay Receipt for 582EA000120975

This is an automated message from the TCEQ ePay system. Please do not reply.

Trace Number: 582EA000120975 Date: 05/03/2012 02:09 PM

Payment Method: CC - Authorization 0000081355

Amount Paid: \$450.00

Actor: Regina C Wayne Email: rcwayne@eastman.com

Payment Contact: Regina Wayne

Phone: 903-237-5867

Company: Eastman Chemical Company

Address: 2290 Callahan Road, Longview, TX 75602

Fees Paid:

Fee Description AR Number Amount

PERMIT BY RULE - NOT SMALL BUSINESS, CITY OR ISD \$450.00

\_\_\_\_\_\_

Total Fees For Transaction: \$450.00

\_\_\_\_\_\_

Voucher: 154464

Trace Number: 582EA000120975 Date: 05/03/2012 02:09 PM

Payment Method: CC - Authorization 0000081355

Amount Paid: \$450.00

Fee Paid: PERMIT BY RULE - NOT SMALL BUSINESS, CITY OR ISD

RN Number: RN100219815

Site Name: EASTMAN CHEMICAL COMPANY

Site Address: 300 KODAK BLVD, LONGVIEW, TX 75602

Site Location: I-20 EASTMAN ROAD EXIT SOUTH HWY 149 LEFT ON GARLAND ROAD LEFT ON ESTES PKWY

CN Number: CN601214406

Customer Name: EASTMAN CHEMICAL COMPANY State Franchise Tax ID: 16215393592

Customer Address: P O BOX 7444, LONGVIEW, TX 75607

Comments: Permit by Rule to Authorize the Replacement in Kind for Column 56D-513 in the EOEG

Plant 2 (Permit 1329)

To print out a copy of the receipt and vouchers for this transaction either click on or copy and paste the following url into your browser:

https://www6.tceq.texas.gov/epay/index.cfm?fuseaction=cor.search&trace num txt=582EA000120975

# **EASTMAN**

June 20, 2012

Eastman Chemical Company Texas Operations P.O. Box 7444 Longview, Texas 75607-7444 Phone (903) 237-5000

AIR PERMITS DIVISION

JUN 2 2 2012

RECEIVED

JUN 2 2 2012 APIRT

### Certified Mail Return Receipt Number 7010 3090 0002 4285 7295

Air Permits Division (MC-161)
Texas Commission on Environmental Quality
P.O. Box 13087
Austin, Texas 78711-3087

Re: Application of Permits by Rule No. 106.264 for EOEG Plant 2 (Permit #1329) for

Replacement in Kind of Column 56D-513

Eastman Chemical Company Longview, Harrison County

Regulated Entity Number: RN100219815 Customer Reference Number: CN601214406

This letters provides data and information regarding the above referenced Permits by Rule, and serves as required notification that Eastman Chemical Company, Texas Operations (Eastman), is using TCEQ Permits by Rule 106.264 to authorize a replacement in kind for column 56D-513. TCEQ Form PI-7-CERT and supporting information is attached.

Eastman is submitting this Permit by Rule to authorize the replacement in kind for column 56D-513. There will not be any change in the amount, character, or control of emissions for the new column, therefore no emission summary is provided. Any MSS emissions will be covered under 106.263 (approximately 23.1 lbs/event). NSPS will not be triggered for the replacement.

Some of the attached information is of a proprietary nature to Eastman and is identified as "Confidential." We expect the TCEQ to maintain confidentiality of this information as required by the Texas Clean Air Act, Subchapter A, Section 1.07, and by applicable regulations.

If you have any questions about this notification, please contact Mr. Jerry Thurman at (903) 237-6710.

Very truly yours,

Stancy Simpson, P.E.

Manager, Environmental Affairs

Attachments

CONFIDENTIAL MATERIAL ATTACHED



Air Permits Division (MC-161) Page 2 June 20, 2012

cc: Ms. Michelle Baetz, Air Program Director Texas Commission on Environmental Quality 2916 Teague Drive Tyler, Texas 75707

## LIST OF ATTACHMENTS AND FIGURES

## **NON-CONFIDENTIAL**

Form PI-7-CERT	Attachment 1
Documentation of Electronic Fee Payment	Attachment 2
Compliance with TCEQ Chapter 106, Permit by Rule	Attachment 3
Process Description	Attachment 4
Eastman Chemical Area Map	Figure 1

## **CONFIDENTIAL**

General Plant Layout	Figure 2
EPN Plot Plan	Figure 3

# ATTACHMENT 1 PI-7 FORM

# ATTACHMENT 3 PBR REQUIREMENTS

## Attachment 3

# **COMPLIANCE WITH TCEQ CHAPTER 106-PERMITS BY RULE**

## A. Section 106.4(a)(1)

This PBR will authorize a replacement in kind for column 56D-513 in service in EOEG2. There will not be any change or increase in emissions. Therefore the PBR limits of 25-ton/yr limit for VOC, and 250-ton/yr limit for NOX and CO are satisfied.

# B. Section 106.4(a)(2)

The facility is not located in a nonattainment area.

## C. Section 106.4 (a)(3)

Potential emissions from the project are less than significant as defined by 40 CFR 52.21(b)(23). Thus, the proposed project does not constitute a major modification as defined by 40 CFR 52.21(b)(2) and a PSD review is not required.

## D. Section 106.4(a)(4)

Public notice has been conducted for at least one facility at the Eastman Chemical Company, Texas Operations plant site.

## E. Section 106.4(a)(5)

Permit by rules being applied became effective March 14, 1997, and have not been modified since this date.

## F. Section 106.4(a)(6)

The EOEG Plants and equipment are in compliance with all applicable federal New Source Performance Standards (NSPS) or National Emissions Standards for Hazardous Air Pollutants (NESHAP). This replacement column will not be subject to NSPS.

# Attachment 3 (Continued)

# COMPLIANCE WITH TCEQ CHAPTER 106—PERMITS BY RULE

## G. Section 106.4(a)(7)

There are no permits under the same TCEQ Account Number that contain a condition or conditions precluding use of permits by rule.

### H. Section 106,264

A facility which replaces an existing facility is permitted by rule provided that the following conditions of this section are satisfied:

- (1) the replacement facility functions in the same or similar manner as the facility to be replaced;
  - -- The replacement column functions in the same manner as the original
- (2) the emissions from the replacement facility are not more than nor have different characteristics than those from the facility to be replaced;
  - --There will not be a change in the amount, type, character, or control method for the emissions of the replacement column.
- (3) the emissions from the replacement facility will not exceed 25 tons per year of any air contaminant;
  - -- The emissions for the replacement will be less than 25 tpy
- (4) the physical location of the replacement facility is the same or immediately adjacent to the facility being replaced;
  - -- The replacement column will be in the same general location
- (5) there will be no increase in capacity, production rate, or throughput as a result of the replacement;
  - -- There will not be an increase in capacity, production rate, or throughput
- (6) notwithstanding the provisions of paragraph (3) of this section, the emissions from the replacement facility will not contain any compounds (other than carbon monoxide, nitrogen oxide, or sulfur dioxide) listed or proposed to be listed as hazardous constituents in 40 Code of Federal Regulations 261, Appendix VIII;
  - --Emissions consist of ethylene glycol, Diethylene glycol, Triethylene glycol, tetraethylene, and glycol heavies.
- (7) Notification of the replacement is provided to the executive director within ten days following installation of the replacement facility.

# ATTACHMENT 4 PROCESS DESCRIPTION

# **Process Description**

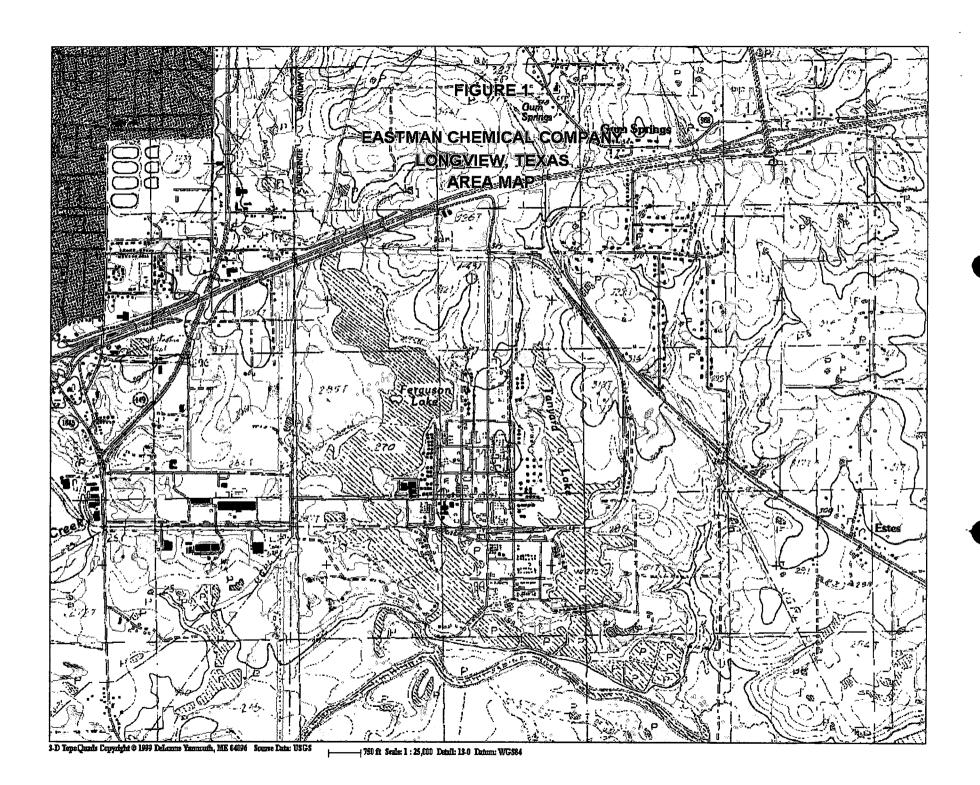
## Ethylene Oxide Plant No. 2

Ethylene and oxygen feedstocks are reacted to form ethylene oxide. The ethylene oxide is cooled and refined into product. Ethylene Oxide is used as a feedstock in the Ethylene Glycol Plant No. 2 and in two Glycol Ether Plants.

# Ethylene Glycol Plant No. 2

Ethylene Oxide is reacted with water to form ethylene glycol and other higher molecular weight glycol products. Residual water is removed and the glycol stream is refined into the glycol products. These products are sent to storage tanks before being loaded into railcars, truck, and drums.

Figure 1 Area Map



## **Nancy Akintan**

From:

Thurman, Jerry Wayne [jthurman@eastman.com]

Sent:

Friday, August 03, 2012 11:09 AM

To:

Nancy Akintan

Cc:

Thurman, Jerry Wayne

Subject:

PBR for 56D-513 Replacement

Attachments:

MAERT for EOEG Plant 2 Permit 1329.pdf

Importance:

High

As requested, here is the current MAERT for 56D-513. This column is part of a group which emits from a common vent. This unit uses EPN 037VS1.

This PBR is a replacement and the emissions are not being changed from what is already authorized. The current authorization for 037VS1 is 0.42 lbs/hr and 1.85 tons per year.

If you need additional information please let me know and I will get that to you. Thanks and have a good weekend.

Jerry Thurman, P.E. Principal Chemical Engineer

Environmental Affairs Department

**Eastman Chemical Company** 

Office: 903-237-6710 Mobile: 903-399-4216 Fax: 903-237-6318

# EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

## Permit Number 1329

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

# AIR CONTAMINANTS DATA

Emission	Source Name (2)	Air Contaminant	Emission Rates *	
Point No. (1)		Name (3)	lb/hr	TPY**
036LR1	Loading Operations	VOC	0.24	0.07
036LT93	Loading Operations	VOC	0.24	0.07
037DM111	Storage Tank	· VOC	0.03	0.03
037DM141	Storage Tank	VOC	0.03	0.03
'EGS 037E65	Sample Pot	VOC	0.01	0.01
037GA1	Analyzer Vent	VOC	1.26	5.42
037SEAL	Storage Tank	VOC	0.01	0.01
037T31	Storage Tank	VOC	0.01	0.01
037T33	Storage Tank	VOC	0.01	0.01
037T128	Storage Tank	voc	0.08	0.03
037T135	Storage Tank	voc	0.03	0.03
037T501A	Storage Tank	voc	32.10	0.48
037T513	Storage Tank	VOC	2.25	0.21
037T514A	Storage Tank	voc	0.01	0.01
037T515A	Storage Tank	voc	0.01	0.01
; <b>₹</b> 26A	Storage Tank	VOC	0.01	0.01

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Emission	Source	Air Contaminant	Emission Rates *	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY**
037528	Storage Tank	VOC	0.03	0.03
037T543A	Storage Tank	VOC	0.65	0.06
037T543B	Storage Tank	VOC	0.65	0.06
037T544A	Storage Tank	VOC	0.06	0.01
037T544B	Storage Tank	VOC	0.06	0.01
037T548	Storage Tank	VOC	0.01	0.01
/T563	Storage Tank	VOC	0.01	0.01
037T590	Storage Tank	VOC	0.01	0.01
037T591	Storage Tank	VOC	0.01	0.01
037T595	Storage Tank	VOC	0.36	1.61
037T596	Storage Tank	VOC	0.01	0.01
037T621	Storage Tank	VOC	12.26	18.62
037U501	Process Cooling Tower	✓ EG ✓ EO ✓ VOC	20.45 5.06 3.16	48.10 8.87 7.72
037VS1	Jet Condenser Vent	VOC	0.42	1.85

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Emission	Source	Air Contaminant	Emission Rates *	
Point No. (1)	Name (2)	Name (3)	lb/hr	TPY**
4.0.4				
104FL1	Emergency Flare	CO	0.01	0.01
	Pilot Burner	$NO_x$	0.07	0.30
		$SO_2$	0.01	0.03
		VOC	0.01	0.01
104T51	Storage Tank	VOC	0.13	0.02
104T56	Storage Tank	VOC	0.01	0.01
104T57	Storage Tank	VOC	0.03	0.03
YT161	Storage Tank	. H₃PO₄	0.03	0.11
	Ü	VOC	0.75	3.20
105T504	Storage Tank	VOC	5.28	0.28
105T540	Storage Tank	VOC	4.21	0.03
141FL1	Flare Pit Pilot Burner	✓ CO	0.01	0.01
		✓ NO <sub>x</sub>	0.04	0.19
		✓ SO <sub>2</sub>	0.01	0.02
		, VOÇ	0.08	0.26
F037FG1	Process Fugitives (4)	EO	0.31	1.34
	2 .,	VOC	4.19	18.30
F037WW1	Wastewater Fugitives (4)	VOC	0.17	0.67

### EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (1) Emission point identification either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) VOC volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1.

EG - ethylene glycol
EO - ethylene oxide
CO - carbon monoxide
NO'<sub>x</sub> - nitrogen oxides
SO<sub>2</sub> - sulfur dioxide
H<sub>3</sub>PO<sub>4</sub> - phosphoric acid

- (4) Emission rate is an estimate and compliance is demonstrated by meeting the requirements of the applicable special conditions and permit application representations.
- \* Emission rates are based on and the facilities are limited by the following maximum operating schedule:

8760 hrs/year.

\*\* Compliance with annual emission limits is based on a rolling 12-month period.

Dated May 21, 2007